



DANICO

METAL MACHINING:

- turning work
- milling work
- resurfacing
- glass blasting



WELDING:

- TIG welding
- MIG welding



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Grooving unit

Gear machines perform mechanical processing by cutting different types of cylindrical wheels (spur, helical, crown and worm ratchet wheels, sprockets, chain gear, etc.).



We use equipment made by such brands like TOS, Lorenz, Pfauter, Heidenreich and other.

Main characteristics:

- Max. \varnothing top - 522 mm
- Max. tooth module - 11
- Max. crown width - 220 mm
- Max. angle of helical wheels - 60°



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Welding unit



We are market leaders in welding metals. The main direction is - the welding of stainless, black and colored steel.

We use two methods:
TIG welding and MIG.

TIG - it is the welding by tungsten electrodes in the environment of protective argon gas.

The advantages of this method are:

- an absence of spray metal;
- a neat weld;
- the possibility of welding the parts with small thickness.



MIG - it is a semi-automatic welding which is performed by electrode wiring among the environment of gas argon. The advantages of this method are:

- the high productivity;
- no slag



In our production we use welding tables by Demeller. This tables are for drafting and subsequent welding of products of different size and complexity. Welding tables are indispensable in making frames, shelves, racks, doors and other precision and complex products.



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Turning unit

Turning - it is one of the most common method of machining process..



This method is multifunctional and allows us to produce parts of any geometric shapes: cylindrical, conical, spherical. Different materials are used: stainless and black steel, cast iron, copper, bronze, titanium, plastics, etc.

In the arsenal of our company there are manual machines and CNC ones of world-renowned brands such as DMG MORI, Leadvel, Poreba, Colchester, Cholet and others..



The maximum settings of machined parts:

- Length 3000 mm
- Diameter to 600 mm.

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Milling unit

Flat and curved surfaces, grooves, slots, threads, teeth gear and more are processed by milling machine.



Years of experience in this field and a team of professionals are the key to success in the performance of tasks of any complexity.



To reach the best results we use an advanced equipment of such brands like - Union, Supermax, Matssura, Sajo, Chevalier, Pedersen and others.



The maximum settings of work pieces:

- Length 1500 mm;
- Width to 500 mm;
- Height 500 mm

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Our large metal-roll stock allows, by the fastest timing, to execute any orders on stainless steel, ferrous, nonferrous metal and plastic.



Glassblasting cabin performs finishing treatment of parts with maximum dimensions up to 7000x3500x2500 mm.

We use modern band saws in production, which provide maximum speed and precision workpieces.



Grinding machine, with the size of the desktop 2300x2300x2300, sets the appropriate direction and class of parts resurfacing.

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Hydraulic Press with CNC with working length of 3000 mm and pressure of 160 bar is an uncompromising solution for sheet metal work.

Guillotine shears with cutting length of 3000 mm and a maximum thickness of cutting of 6 mm is the essential thing for cutting metal.



Bench unit, which include several drilling and threading tools allows you to perform a wide range of standard and individual grooves and holes.

Hydraulic presses supplement the list of services we provide. Squeezing and pressing of parts, alignment and cutting of dowels, all this and much more you can order at our company.



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